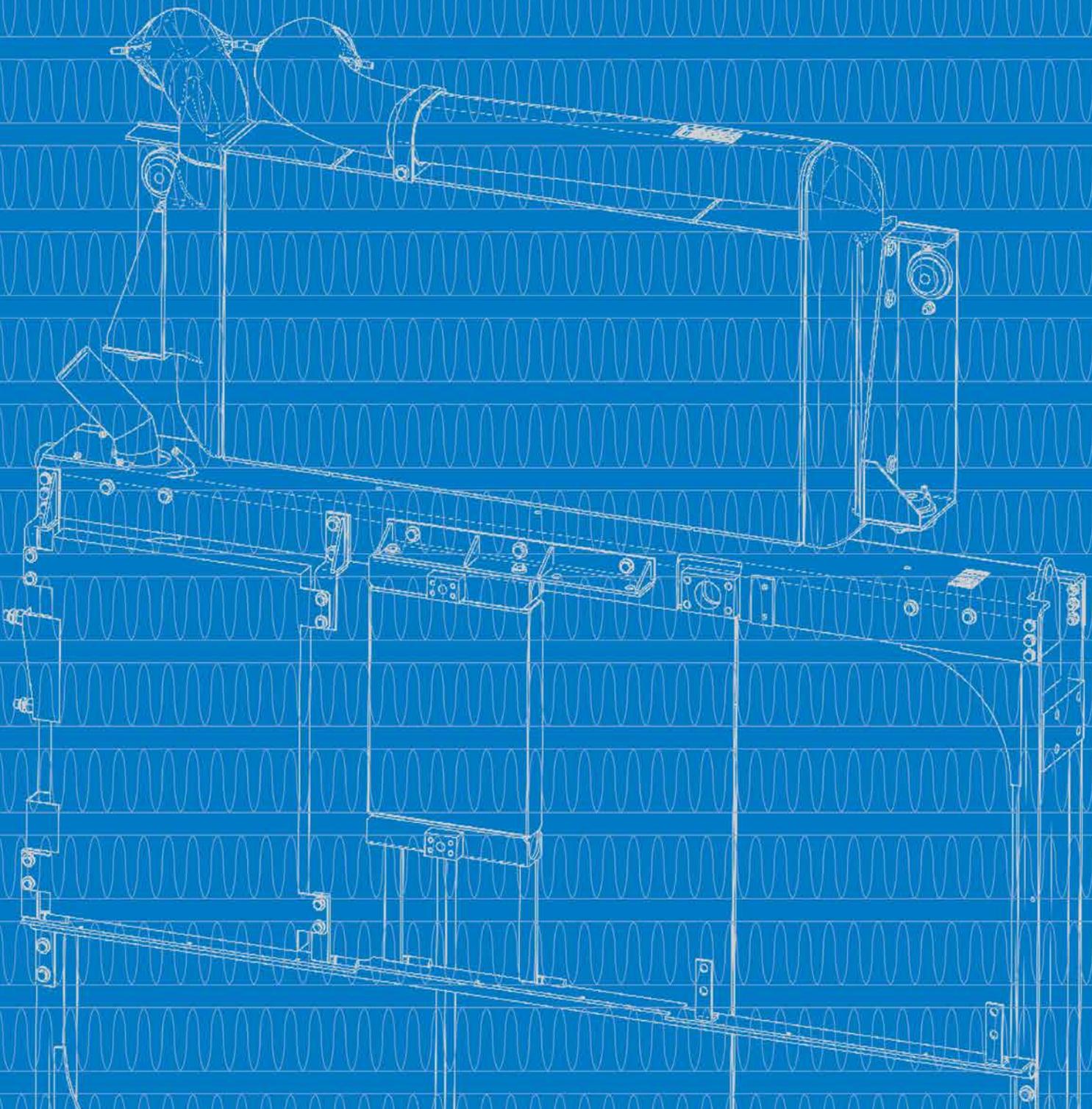


# Manufacturer of Coolers and Heat Exchangers Worldwide



# Cooling Experts Around the Globe

## Experience and competence...

### FROM TRADITION TO PROGRESS

AKG is a private family-owned company founded in 1919 as „Autokühlergesellschaft“ (automotive cooler company) that was started with small-scale production of coolers and repair work. In 1946, AKG entered into direct production of heat exchangers for the automobile industry. This is still recognizable in the name “Autokühler” of some subsidiaries of the AKG Group. Over the years, AKG has continuously expanded its expertise to new applications, resulting in a major portion of its revenue coming from markets such as construction equipment, air compressors, industrial coolers, agriculture and forestry equipment, automotive vehicles, railed vehicles, household appliances and special applications. As a leading supplier of custom solutions, AKG has acquired a worldwide reputation for producing high-quality coolers and heat exchangers.

### OUR MISSION IS

- Technical expertise
- Product innovation
- Customer orientation
- Quality and reliability

### COMPANY PHILOSOPHY

The success of AKG results from its creativity and technical innovation. Continued growth across Europe, North America and Asia shows that AKG is on the right track to address the variety of market requirements and to provide custom solutions. More than 150 highly qualified engineers and technicians in development, research and project engineering develop heat-exchangers with our customers for various applications. Innovative manufacturing processes ensure excellent quality and sustainable production.

### THE AKG GROUP

The AKG Verwaltungsgesellschaft (holding company) in Hofgeismar directs the operation of the AKG Group, whose more than 3,150 employees produce over 2,5 million heat exchangers in various designs per year. To achieve this, eleven business units as well as fourteen marketing companies around the globe are in operation twenty-four hours per day.

**AKG - a strong globally integrated group of companies.**



# ...innovative and highly efficient!

## AKG OFFERS THE RIGHT SOLUTION FOR EACH COOLING PROBLEM!

A pioneering spirit has always been the driving force behind AKG's engineers for **over 100 years**.

Market monitoring and continuous product improvements were the starting point for several inventions at AKG, continuing to provide direction for heat exchanger technology in the years to come.

- Compact, high efficiency, motor-integrated cooling systems for engine coolant, charge-air and oil
- High temperature charge-air coolers
- Aluminium refrigerant heat exchangers for compressed air dryers
- Bonded high-performance condensers for tumble dryers manufactured from aluminium or plastic
- High performance heat sinks for electronic modules
- High performance oil to water heat exchangers for retarding brake systems



Heat exchangers for various applications

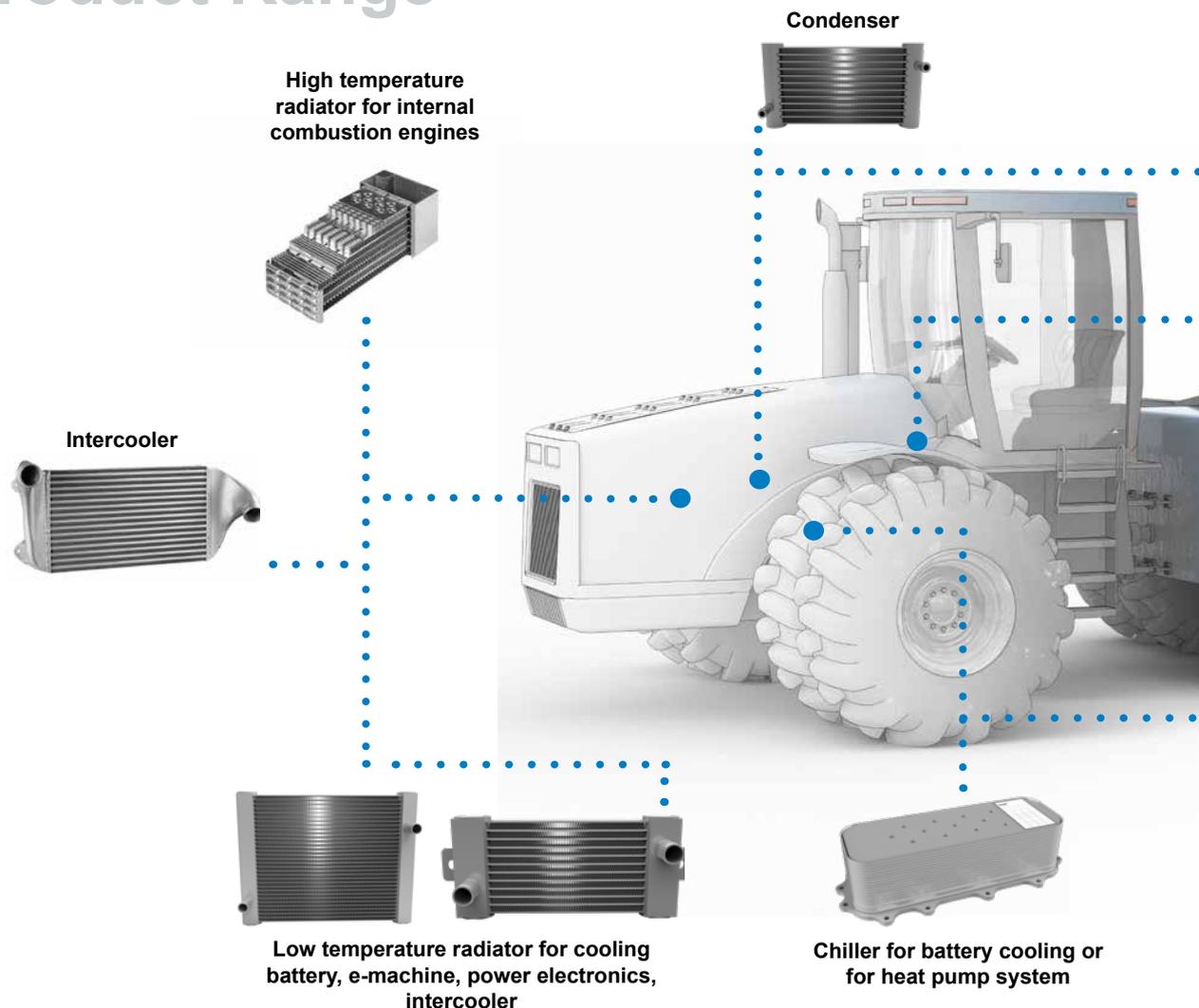


## RESEARCH AND DEVELOPMENT

In the area of research and development, AKG uses in-house developed special software for the optimal design of coolers in addition to the conventional FEM and CFD simulants.

A highly developed testing area allows exacting trials to prove the heat exchanger performance data and strength parameters.

## AKG Product Range



### Barplate Cooler



- Versatile applications
- High pressure resistance

### LightWeight Cooler (LC)



- Fully brazed, no welding
- Light weight & robust construction
- High performance
- Less manufacturing time

### Modular



- Easy exchange of single segments
- Less tensions (temperature fluctuations)
- Reduced variety of parts

Heat storage



Water-cooled intercooler



Heat Exchanger for driver's cabin air



Battery cooling unit



Liquid cold plate for cooling power electronics

### AKG Benefits

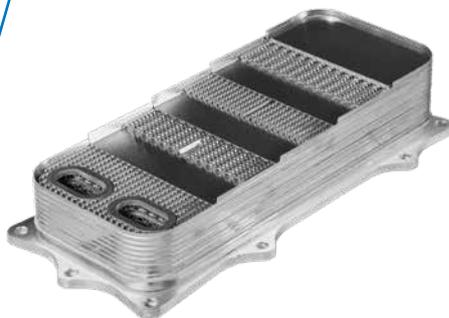
- Over 100 years experience
- Customer specific solutions
- Comprehensive research and development
- Optimized costs and space efficiency
- Highly flexible dimensionable
- Global availability
- High cooling capacity
- Innovative and highly efficient
- High durability

### Cooling System



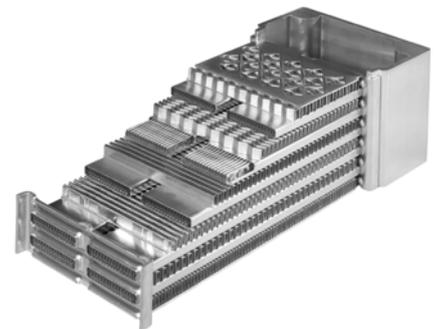
...e cooling  
...ure, pressure)

### Stack Shell Cooler (SSC)



- Weight optimized
- Individual adaptable

### TubeFin



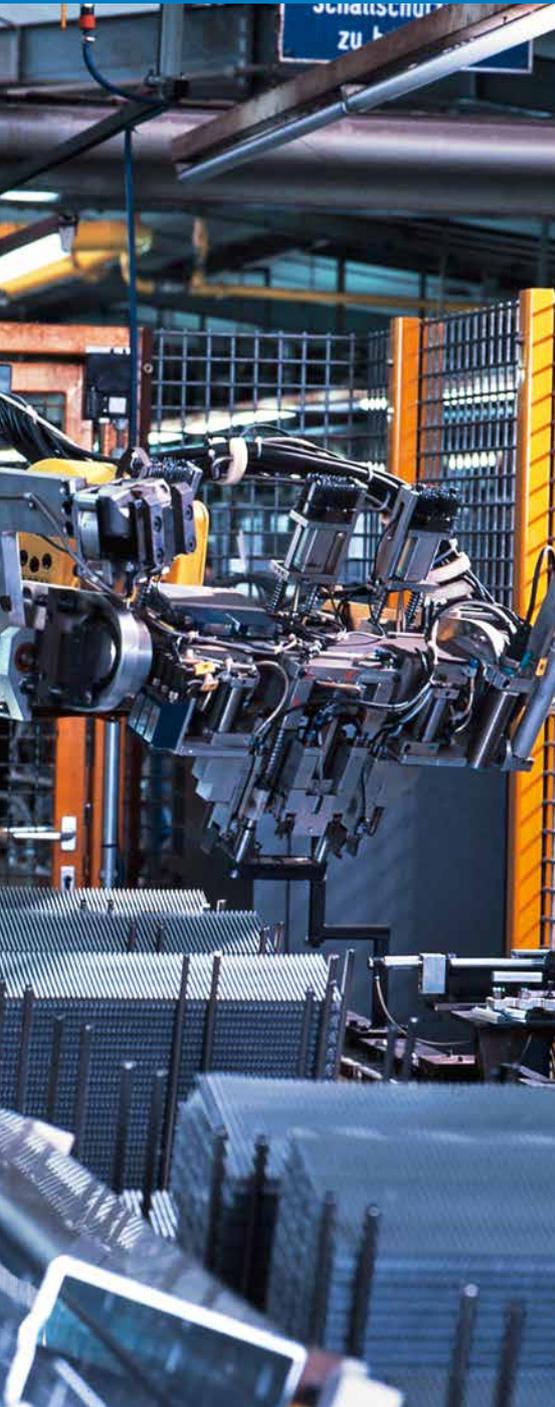
- Robust construction
- Deep cores
- Weight optimized

## Cooling Experts Around the Globe



## Flexibility with a Vision for the Future...

Innovative and high-performance products are manufactured using advanced manufacturing technology. AKG is state of the art in terms of its product diversity. This applies in particular to brazing - the key process for heat exchanger production.



## **FLEXIBLE PRODUCTION**

The layout of multiple production lines allows AKG to process small and large production orders at the same time with short lead-times.

## **QUALITY**

AKG's commitment to quality includes all aspects of customer service, from design, order, production, to after-market support. Each business unit of the AKG Group in Europe, USA, Turkey, India and China is certified in accordance with DIN EN ISO 9001.

## **BRAZING**

Each individual cooler design, cooler application and/or batch size can be brazed with one of three technologies: Flux Bath Brazing, Controlled Atmosphere Brazing or Vacuum Brazing.

## **ENVIRONMENTAL PROTECTION**

AKG has a strong commitment to protect the environment. The manufacturing organization and all production processes assure minimum waste generation and utilize every recycling opportunity possible. This guarantees that not just economical goals are met, but environmental criteria as well. AKG is certified in accordance with DIN 14001 and 50001.

## On-Highway

### COMMERCIAL VEHICLES AND BUSES

Commercial vehicles are subject to a wide variety of requirements and must benefit their users permanently and without malfunctions. AKG develops individual solutions for the cooling requirements of small to heavy commercial vehicles and special vehicles in close cooperation with the customers' engineers.

### MUNICIPAL VEHICLES

Commercial vehicles are subject to different requirements and have to offer their users permanent and trouble-free utilization. In close collaboration with customers' engineers, AKG develops individual solutions for the cooling requirements of small to heavy commercial vehicles and specialist vehicles.

### AUTOMOTIVE

AKG has been a reliable partner in the automobile industry for over 100 years. AKG products include high-quality heat exchangers for the leading models in the automobile industry. Working closely with our customers we develop solutions ranging from customer-specific heat exchangers to complete cooler modules.

### MATERIALS HANDLING DEVICES

The most diverse types of material handling devices equipped with AKG heat exchangers are in use throughout the world. As an OEM supplier, AKG supplies custom solutions.

AKG heat exchangers provide a high degree of flexibility for these machines. Through optimal adjustment to the respective operating and application conditions, the best possible technical and economical solution for the available installation space can be offered. AKG's range of services includes single coolers, cooling modules and complete cooling systems consisting of the products mentioned previously as well as electrical or hydraulic driven fans.





# Cooling Experts Around the Globe



# Off-Highway

## CONSTRUCTION EQUIPMENT

Construction machines of all types generate heat from many different sources (drive motor, transmission, hydraulics, air conditioning, etc.), which must be discharged via suitable heat exchangers.

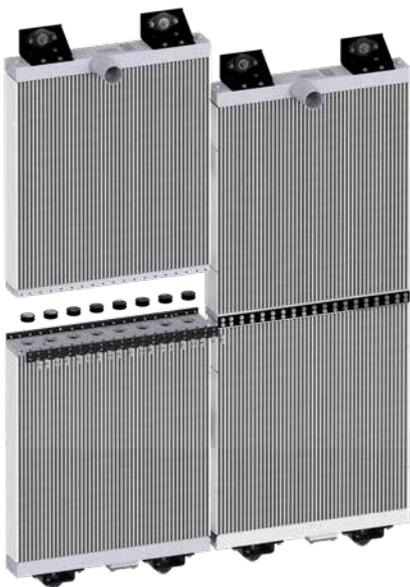
AKG designs and manufactures optimized heat exchanger solutions for all applications and media to be cooled (engine coolant, charge air, fuel, engine oil, transmission oil, hydraulic oil and other cooling media).

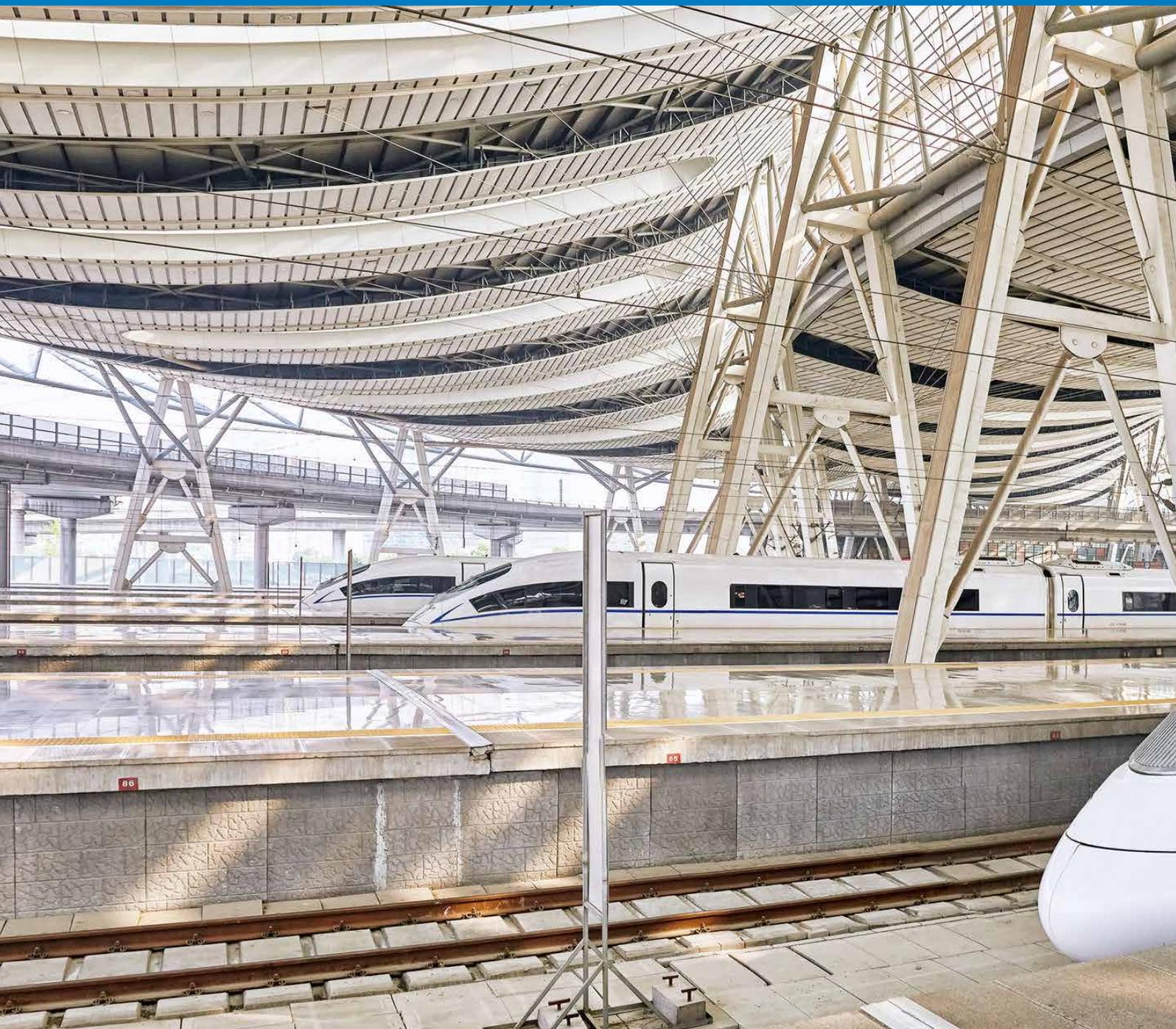
## AGRICULTURAL AND FORESTRY MACHINERY

In close collaboration with the leading manufacturers of agricultural and forestry machinery, AKG develops solutions for the cooling of engine and hydraulic systems. Special cooling air fins permit high performance cooling with low susceptibility to contamination.

## MINING

The Modular Cooling System (MCS) was developed especially for heavy-duty applications with increased cooling requirements. A special advantage of this modular solution is that the individual elements can be replaced in the unit within a very short time, thus reducing machine downtimes.





## Railway

In recent years AKG Thermotechnik International (AKG) has gained a lot of application experience with systems in the rail vehicle industry. Based on this wide range of experience in the system business, AKG is able to offer its customers more complete solutions for cooling tasks.





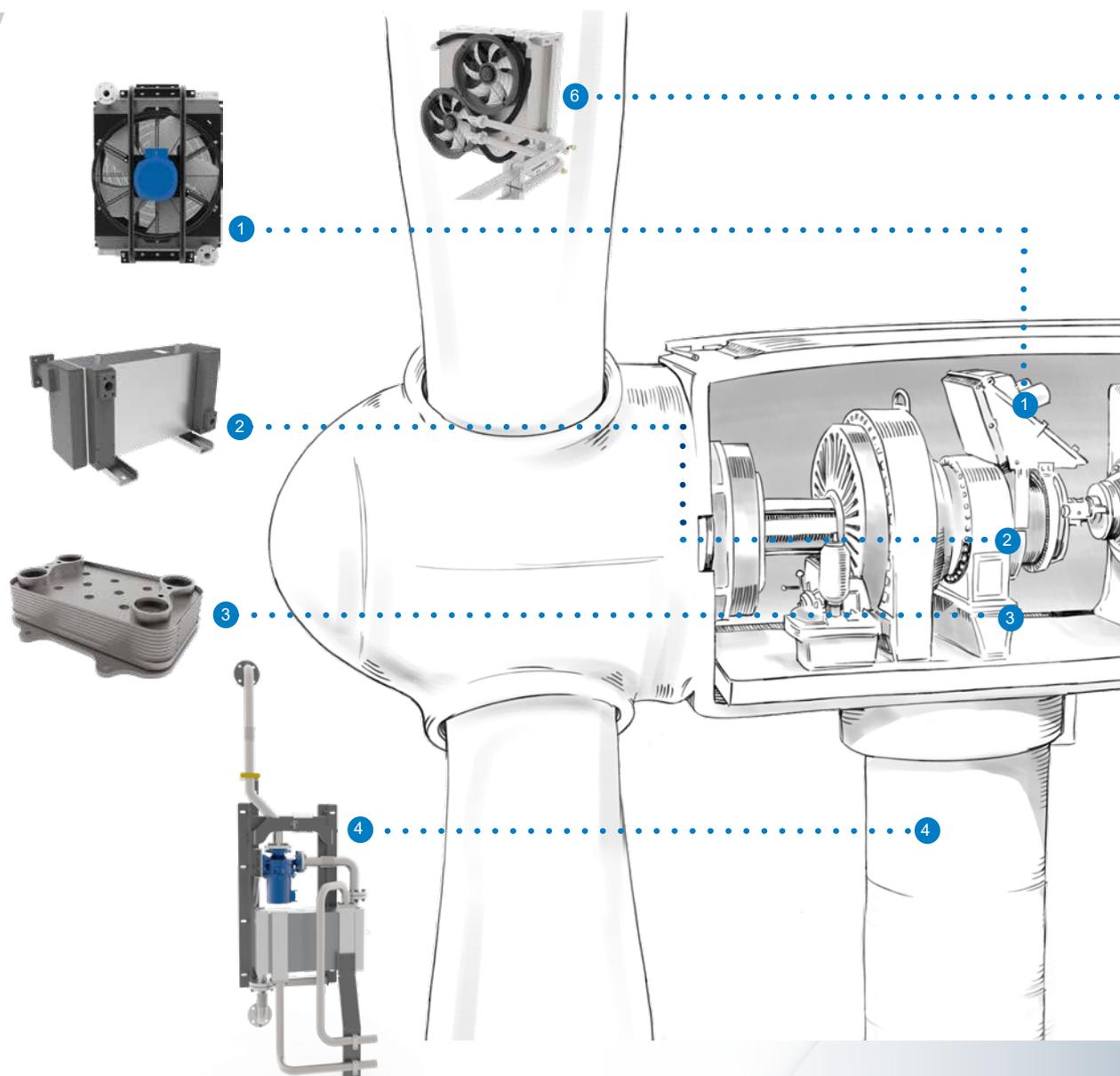
## COOLING MODULES

When it comes to cooling rail vehicles, AKG offers you reliable and robust cooling solutions tailored to your needs. From converter cooling with coolant and transformer oil cooling to combined systems - everything is available. The accessories extend far beyond protective grilles, filters, expansion joints and sensors. From the compact cooling unit with low weight to the meter-high cooling tower, we are your reliable partner on the rail. We develop and produce underfloor as well as roof cooling systems installed in trains according to your wishes. The components developed by AKG are used in trams and electrically powered trains (regional and high-speed trains), diesel locomotives and magnetic levitation trains.

## SYSTEM SOLUTIONS

When designing system solutions, we pay close attention to combining individual components into assemblies leads to cost savings. The system solution does not become more expensive than the previous solution with individual components. In some cases, previously mounted components on the cooler can also be integrated into the radiator collection tank or welded to the radiator. AKG has appointed a team of experts in the relevant disciplines like; noise, strength calculation, fans, hydraulic and electrical drives, sensors, vibration, and bearing support to assist the sales force in acquiring and processing system projects. These experts work on the respective system projects as required.

## Energy

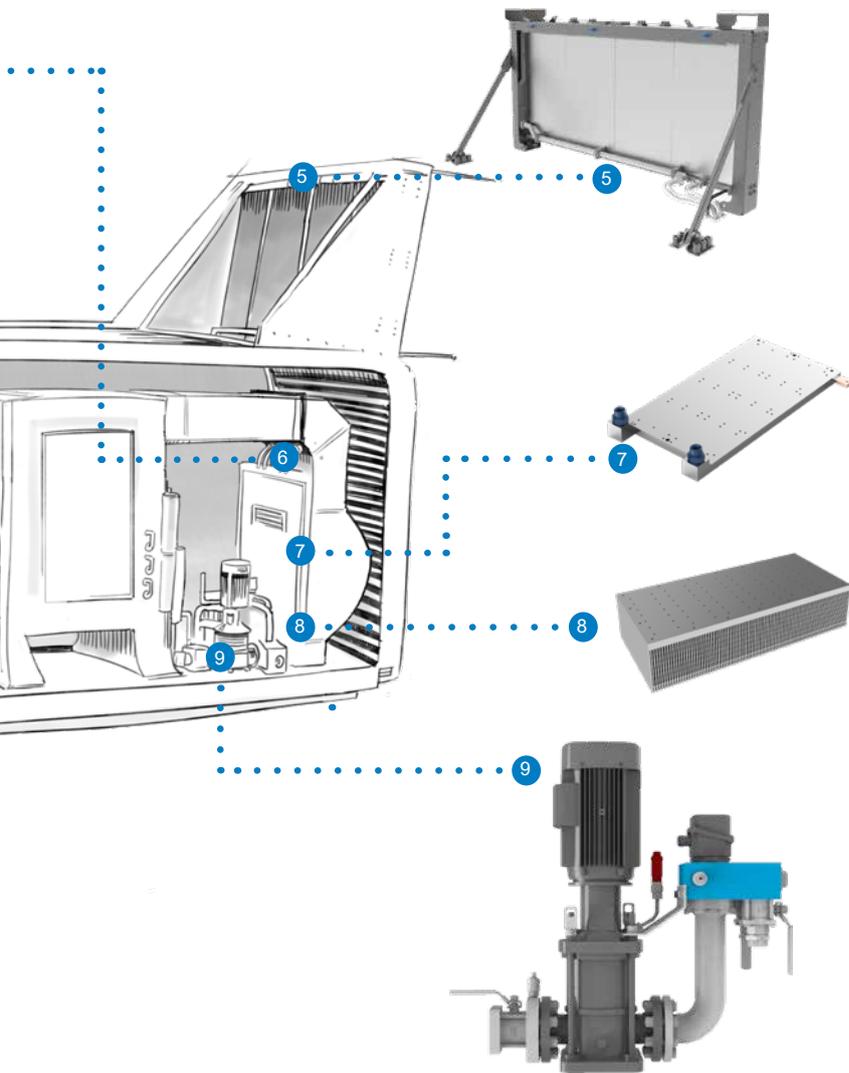


### ELECTRONICS

The electronics industry offers a wide range of applications for coolers and cooling systems with sometimes very different operating conditions. However, the same basic requirements apply to all applications: highest quality and reliability manufactured according to certified processes and delivered on time. The AKG Group successfully meets this challenge every day.

### WIND POWER

In recent years, AKG has been a component supplier for manufacturers of wind turbines. After gaining knowledge and understanding of the complexities of the wind power industry, AKG can now offer its own customized cooling solutions for a complete wind turbine system with different types of coolers for various applications. Examples include: generator cooling, passive cooling, transmission cooling, switch cabinet cooling, pump station, transformer safety cooling and other components such as pipes, clamps, hoses, etc.



- 1 Gearbox Cooling (active)
- 2 Oil-to-Water Gearbox Heat Exchanger (Bar Plate)
- 3 Oil-to-Water Gearbox Heat Exchanger (Stacked Shell)
- 4 Transformer Cooler
- 5 Passive Cooling
- 6 Generator Cooling (active)
- 7 Liquid Cooled Heat Sink
- 8 Cabinet Cooling
- 9 Pump Station



# Cooling Experts Around the Globe



# Aviation

In addition to our proven Galley Cooling heat exchangers, which are used in the A 380 and A 350 aircraft, AKG also offers coolers for engines, transmissions and on-board systems on aircraft and helicopters.



## ON-BOARD SYSTEMS

The tight installation space and the demand for light-weight components consistently offers new challenges to the AKG development team. The answer is customized cooler solutions based on decades of experience in design, manufacturing and certification of performance and weight-optimized aluminum coolers.



## AIRCRAFT ENGINES AND TRANSMISSIONS

AKG is offering oil coolers, radiators, inter-coolers and oil-to-coolant heat exchangers for turboprop and piston engines, helicopters as well as for general aviation aircraft. A broad portfolio of fins and heat exchanger designs make sure that AKG is always able to offer the optimal solution to the customer.

## ELECTRICAL AIRCRAFT PROPULSION SYSTEMS

AKG supplies combined oil and coolant coolers for the latest generation of electric and hybrid-electric aircraft propulsion systems, cooling the motors and inverters.



# Compressors and Refrigeration Dryers

## COMPRESSORS

Depending on the degree of compression (pressure difference), different temperatures in the compressed media arise during the compression of gases. In many applications it is necessary to cool down these partly very high temperatures (usually between 100°C and 300°C) to a defined value. In a desired side-effect during cooling, any moisture that may be present in the intake volume can be separated at the same time, thus dehumidifying the compressed gas.

AKG designs and manufactures optimized heat exchanger solutions for a wide range of applications and for the cooling of gases in the range up to 45 bar operating pressure.

## REFRIGERATION DRYERS

The air sucked in by the compressor contains a proportion of water, which must be reduced to varying degrees depending on the requirements of the downstream production process. Since the water absorption capacity of air decreases with falling temperature, the cooling in the compressor's air aftercooler can reduce the air humidity by draining off the water.

However, if there is a demand for compressed air that is as dry as possible, an air treatment unit must be installed downstream. An effective method of reducing air humidity is refrigeration drying, which allows the compressed air to be cooled down to approx. 2-5°C. At these temperatures, the water absorption capacity of air is extremely low.



# Engines and Combinations

## ENGINES

AKG has been a reliable system partner in engine cooling for construction and agricultural machinery, as well as mining equipment, portable compressors and generators for decades.

AKG cooling experts work with the equipment manufacturers to design and produce compact high-performance cooling systems with up to six cooling circuits. In addition, modules with radiators and charge air coolers are available both in standard design and as individually designed solutions for engine cooling in power packs and in gensets.

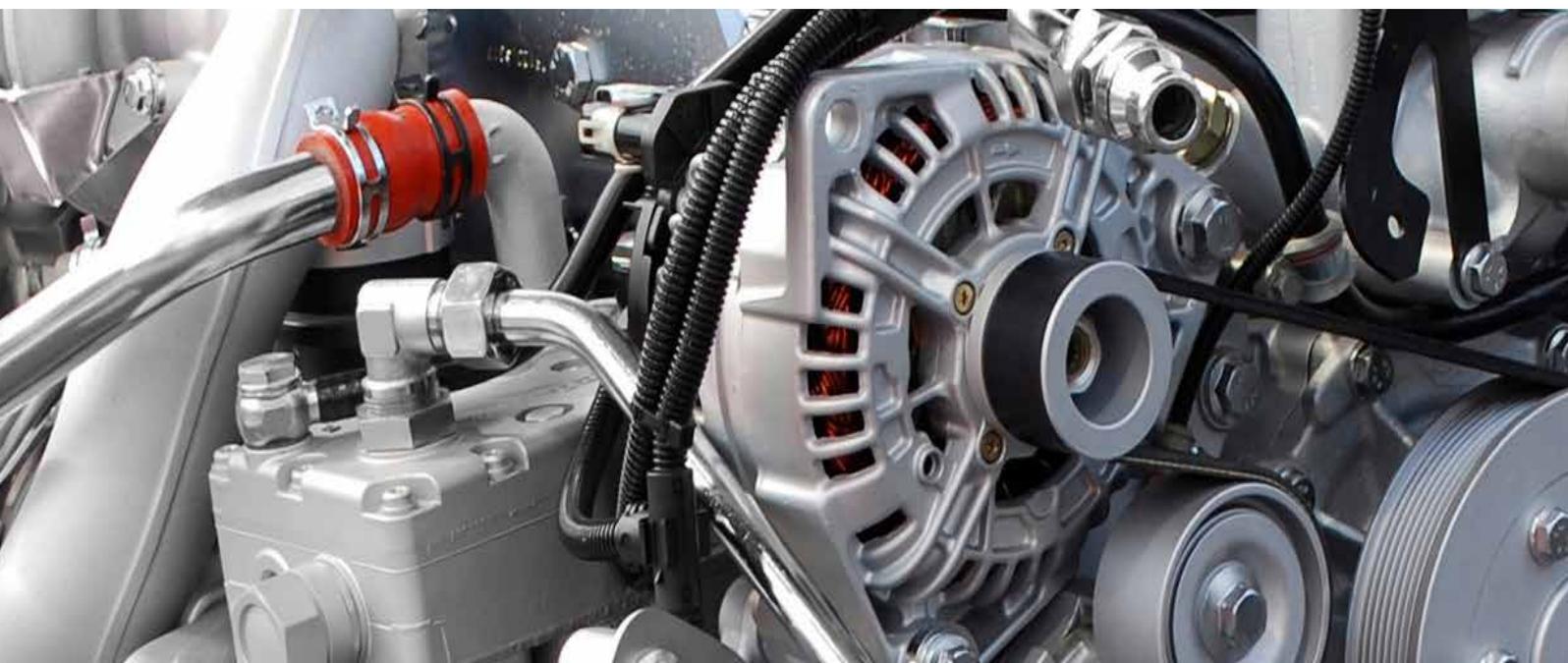
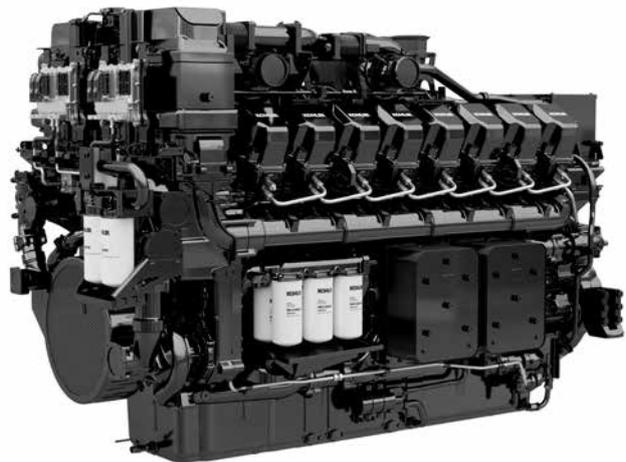
With increasing requirements due to strict emissions regulations, there is now a need for inner engine solutions inside the drive center of these machines, the diesel engine, to optimize all of the factors that influence combustion. Here the focus is more on water-cooled charge-air cooling.

AKG collaborates with leading engine manufacturers for customized solutions that integrate directly into the infrastructure of the particular engine. Reducing the charge-air temperature helps to increase the oxygen quantity in the cylinder and thus to optimize combustion.

## COMBINATIONS

These are internal combustion engines that are equipped with all the heat exchangers necessary to transfer the heat generated by the engine to the ambient air. These motor/heat exchanger units are used e. g. as drive units of mobile machines, power generators or pumps.

AKG has a standard range of engine cooling systems and designs and manufactures optimized heat exchanger solutions for the cooling of internal combustion engines.



## E - Mobility

### E-MOBILITY

The mobility sector worldwide is demanded to contribute to reducing greenhouse gases, which will lead to increasing demand for electric and hybridized applications in the future. AKG has gathered substantial knowledge in this area through early research. Therefore, AKG can support customers in their development work and offer efficient thermal management for all electrical components.

### COLD PLATES

Cold plates are used for indirect cooling of batteries and power electronics in mobile and stationary applications. If the battery is heavily loaded for a longer period of time, for example during rapid charging, high power dissipation occurs, which would quickly heat up the battery. The resulting high battery temperatures cause permanent damage to the battery and reduce its life cycle. In extreme cases, the battery can start to burn due to thermal runaway of the cells. For this reason a good cooling of the battery is necessary.

However, batteries that are too cold are also damaged by operation at low temperatures, which shortens the battery life cycle. In addition, the performance of batteries that are too cold will be greatly reduced. Therefore, the required heating of the battery can be recognized in a flexible and application-oriented way, especially by using a heat pump in combination with cold plates.

### HEAT PUMPS

The amount of energy is very limited in mobile electrical applications. Therefore, the efficient use of the available energy is necessary on one hand, and the use of waste heat is essential on the other. Both points can be recognized with a heat pump by intelligent wiring of the coolant inflows and outflows. The AKG Stacked Shell Cooler was developed to make the heat pump as compact and efficient as possible. These can be flexibly adapted to any specific application and offer an optimal heat transfer depending on fluid properties and thermal parameters.

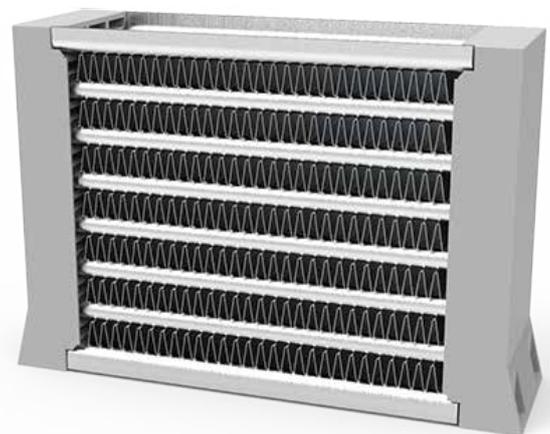




# Heat Exchanger for Medical Technology

## MEDICAL TECHNOLOGY

AKG develops and produces tailor-made heat exchangers for medical technology devices. Based on decades of experience and the use of the latest manufacturing and test methods, heat exchangers for gaseous and liquid media are manufactured for the use in ventilators, X-ray or MRI devices. The use of special materials and connection methods enable an optimal adaptation to the respective customer requirements. This guarantees the highest possible precision and quality for safe and reliable operation.



## Household Appliances

### HOUSEHOLD APPLIANCES

As the market leader in this sector, AKG has been developing and producing heat exchangers for air-cooled condensation laundry dryers and washer/dryer combination units since 1981. Continuous improvements in performance, quality and handling of these high-performance heat exchangers enables fast and consistent energy-efficient drying processes.

The products are specially developed for the individual customer requirements and manufactured cost-effectively using the latest production technology.



# Condensers for Dehumidifying the Exhaust Air from the Baking or Cooking Process

## CONDENSERS FOR DEHUMIDIFYING THE EXHAUST AIR FROM THE BAKING OR COOKING PROCESS ADVANTAGES

AKG is your partner for the development and production of efficient heat exchangers for condensation of vapors on or in the furnace. Whether baking station, combi steamer, extractor hood, or in professional kitchens or in sales rooms - AKG will gladly advise you on the right heat exchanger technology.

We created an optimal product that can be individually customized to your needs. You benefit from over 35 years of experience in development and production of steam condensers at AKG.

- Highly efficient dehumidification
- Compact design
- Independent installation site
- Reliability
- Cost advantage



**AKG Thermotechnik International  
GmbH & Co. KG**  
**AKG Thermal Systems  
International GmbH**  
**Autokühler GmbH & Co. KG**

Am Hohlen Weg 31  
34369 Hofgeismar • Germany

Phone + 49 5671 - 8 83-0  
E-Mail [info@akg-group.com](mailto:info@akg-group.com)  
Internet [www.akg-group.com](http://www.akg-group.com)

**AKG Thermotechnik GmbH & Co. KG**  
Steinmühlenweg 3  
34369 Hofgeismar • Germany  
Phone + 49 5671 - 8 83-0  
E-Mail [info@akg-group.com](mailto:info@akg-group.com)

**SIA AKG Thermotechnik Lettland**  
Aviacijas iela 34  
LV-3004 Jelgava • Latvia  
Phone + 371 630 - 1 22 00  
Fax + 371 630 - 1 22 09

**AKG France S.A.S.**  
Parc Industriel Sud  
ZI Rémy  
4, Rue des Frères Rémy – BP 20416  
F-57204 Sarreguemines • France  
Phone + 33 3 - 87 95 11 11  
Fax + 33 3 - 87 95 50 05

**AKG Denmark ApS**  
Ormhøjgårdvej 27  
K-8700 Horsens • Denmark  
Phone +45 234 810 30  
E-Mail [info@akg-gruppe.de](mailto:info@akg-gruppe.de)

**AKG UK Limited**  
St Hilary Court  
Cophorne Way  
Cardiff CF5 6ES • United Kingdom  
Phone + 44 1443 - 67 33 55  
E-Mail [info@akg-uk.co.uk](mailto:info@akg-uk.co.uk)

**AKG Termoteknik Sistemler  
San. ve Tic. Ltd. Şti.**  
Kemalpaşa OSB Mahallesi, 40 Sokak, No: 6 Ulucak  
35730 Kemalpaşa, Izmir • Turkey  
Phone + 90 232 - 8 77 21 99  
Fax + 90 232 - 8 77 00 42

**AKG of America, Inc.**  
**AKG North American Operations, Inc.,  
Plant Mebane**  
7315 Oakwood Street Extension,  
Mebane, NC 27302-0370 • USA  
Phone + 1 919 - 5 63 42 86  
E-Mail [info@akg-america.com](mailto:info@akg-america.com)

**AKG Thermal Systems, Inc.**  
809 Mattress Factory Road,  
Mebane, NC 27302-0189 • USA  
Phone + 1 919 - 5 63 48 71  
E-Mail [info@akg-america.com](mailto:info@akg-america.com)

**AKG North American Operations, Inc.,  
Plant Mitchell**  
925 West Quince Street  
P.O. Box 640  
Mitchell, SD 57301 • USA  
Phone + 1 605 - 9 96 57 00  
E-Mail [info@akg-america.com](mailto:info@akg-america.com)

**AKG Mexico**  
Av. Rita Pérez de Moreno No. 2095  
Parque Industrial Colinas de Lagos, Lagos de Moreno  
Jalisco. C.P. 47515 • Mexico  
Phone + 52 474 115 9968

**AKG do Brasil**  
Alameda Armênio Gomes, 105  
Bairro Parque das Rodovias  
Lorena, São Paulo • Brasil  
CEP 12.605-470 / Caixa Postal 107  
Phone +55 (12) 3152-3557

**AKG Thermal Systems (Taicang) Co., Ltd.**  
No. 100 East Beijing Rd,  
Taicang Economic Development Zone  
215400 Taicang, Jiangsu Province •  
China  
Phone + 86 512 - 53 56 94 18  
Fax + 86 512 - 53 56 94 11

**AKG India Private Ltd.**  
7/294, Pollachi Main Road, Village -  
Solvampalayam, Kinathukadavu, Tamil Nadu  
Coimbatore 642 109 • India  
Phone + 91 422 665 1100  
E-Mail [info@akg-india.in](mailto:info@akg-india.in)

**AKG Korea Ltd.**  
Suite 1903, Halla Sigma Valley,  
Gasan-dong 345-90 Geumcheon-gu  
153-706 Seoul • South Korea  
Phone + 82 263 43 63 80  
Fax + 82 263 43 63 85

**AKG Japan Ltd.**  
Nisso 13 Bldg. 4F,  
Shinyokohama 2-5-1,  
Kouhoku-ku, Yokohama-city,  
222-0033 • Japan  
Phone + 81 45 - 4 70 54 22  
Fax + 81 45 - 4 72 54 02